



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW5605G00132-3G

Job Sheet 198894



Part No: RBW5605G00132-3G

Job Qty: 1 pcs

Part Name: Tool, Windows Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/7/19

Job Tracking No:

Due Date: 10/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 16173

Note: DWG RBW5605G00132-3G Rev C IPP Rev A 18.03.23 New issue DP Verify DD/IPP Rev. B 19.06.03 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Issue SN	1 pcs	10/9/19		0.00	0.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		GP 19-09-30
							Small Fab - 7		
							Small Fab - 8		
110	Small Fab - 2 - B4B	1 pcs	10/9/19		0.00	1.00	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		GP 19-09-30
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
120	QC 5	1 pcs	10/9/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		

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					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	SEP 3 0 2019
					QC 5 - 61	DAS 40
					QC 5 - 81	9-16
130	Packaging 3-1 - Stock - B4B	1 pcs	10/9/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	10/9/19	0.00 0.00	QC 21 - FG - 21	DAS 21
					QC 21 - FG - 70	9-30
					QC 21 - SA - 53	SEP 3 0 2019

Part Op 100 - Issue S/N

Descriptions: 110 - (Small Fab) 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1170-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW5605G00132-3G-5 to RBW5605G00132-3G-3 foam as per DWG. 6-Glue foams to case and pack case as per DWG.

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1170-E	Case 152F	1 Ea (1 ea)	100-Small Fab - Issue SN	5161179
97524A032	Sealing Blind Rivet 40	4 Ea (4 ea)	110-Small Fab - 2 - B4B	5163934
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5161181 5621046
RBW5605G00132-3G-1	Bottom Foam use in case APP-1170-E	1 Ea (1 ea)	110-Small Fab - 2 - B4B	5161181 5621046
RBW5605G00132-3G-3	Top Foam use in case APP-1170-E	1 Ea (1 ea)	110-Small Fab - 2 - B4B	5161181 5621046
RBW5605G00132-3G-5	Placard 94	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5161181 5621046
RBW5605G00251-3G	Tool, Seal Installation	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5154411
RBW5605G00351-3G	Tool, Filler Installation	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5218194
RBW5605G00551-3G	Tool, Filler Installation	1 pcs (1 ea)	110-Small Fab - 2 - B4B	218234
				5218242

Job Allocations

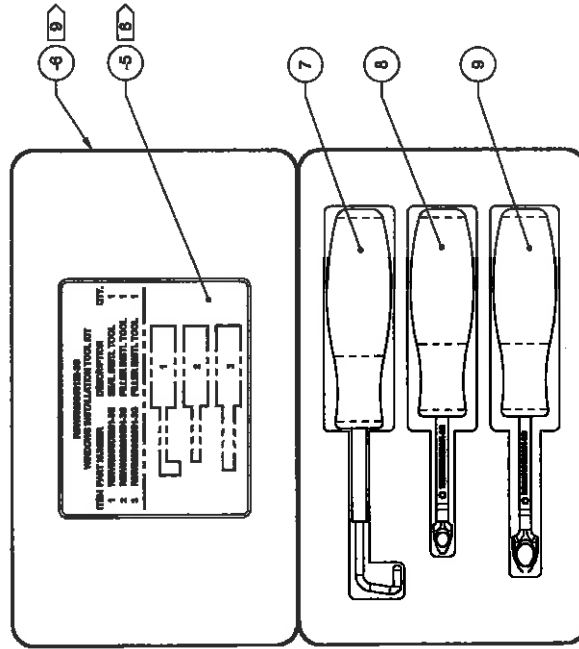
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Issue SN	APP-1170-E	1	3	0
110-Small Fab - 2 - B4B	97524A032	4	149	0
	RB41011	1	262	0
	RBW5605G00132-3G-1	1	2	0
	RBW5605G00132-3G-3	1	2	0
	RBW5605G00132-3G-5	1	2	0
	RBW5605G00251-3G	1	0	0
	RBW5605G00351-3G	1	0	0
	RBW5605G00551-3G	1	0	0

Part Specifications

Specifications could not be found.

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ITEM #	QTY	PART #	PART TITLE
-5	1	RBW5605G00132-3G-5	CONTENT PLACARD
-6	1	RBW5605G00132-3G-6	PACKAGING ASSY
7	1	RBW5605G000251-3G	SEAL INSTALLATION TOOL
8	1	RBW5605G000351-3G	FILLER INSTALLATION TOOL
9	1	RBW5605G000551-3G	FILLER INSTALLATION TOOL
10	1	RB41011	DART PLACARD
11	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.



RBW5605G00132-3G WINDOWS INSTALLATION TOOL KIT

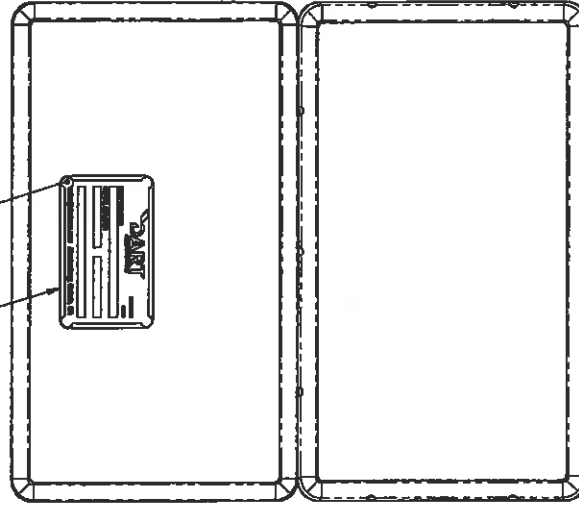
NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = ± 0.1 / ± 0.1
X.XX = ± 0.01 / ± 0.5
X.XXX = ± 0.005 / ± 0.1
X.XXXX = ± 0.0005 / ± 0.05

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 "

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: ENGRAVE THE TOOL P/N ON THE DART PLACARD WHERE INDICATED
- 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINUM POP RIVETS
- 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
- 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

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WITHOUT NOTICE
WORK ORDER
NO. 198894
1428-01



C	SEE PREVIOUS PDFs FOR OLD REVs TEMPLATE UPDATED PER DART HBY STANDARDS ITEM 11 ADDED	19-735	VM
REV.	DESCRIPTION	ECH #	BY
DESIGN	VM		
DRAWN	VM		
CHECKED	VM		
MFG. APPR.	DP		
APPROVED	W		
DATE	2019-05-31		
DART AEROSPACE LTD HAWKSBURY, ONTARIO, CANADA TOOL PART # RBW5605G00132-3G TITLE WINDOWS INSTALLATION TOOL KIT SCALE NTS SHEET 1 OF 5 REV. C REV. 1 OF 5 NTS THIS DOCUMENT IS PRELIMINARY AND IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS NOT TO BE USED FOR MANUFACTURING OR ASSEMBLY PURPOSES.			

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐				DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐				Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)							
Description Work Order Deviation						Disposition							
Root Cause						FAULT CATEGORY							
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
Other/Details:													
Completed By													
Lead hand / Supervisor													
QC / QA Coordinator													